

Don George LLC.
1339 W. Washington Street
Orlando FL, 32805
407-422-0188
407-422-0836

December 18, 2019

Servant Air Ministries Inc.

Subject: O-320-E2D Flat Tappet Lycoming Engine Overhaul

Thank you for considering Don George LLC. for your engine overhaul needs. We take great pride in our workmanship and build each powerplant as if it were going into one of our own planes.

Your O-320-E2D Lycoming engine will be disassembled, cleaned, inspected and overhauled to manufacture's new parts dimensions in accordance with the Lycoming Overhaul Manual and Table of Limits, PN 60294-7. All steel parts will be cleaned, inspected and magnetic particle inspected. The crankcase will be lapped, line honed, repaired as necessary. The crankshaft will be magnetic particle inspected, polished, sized, inspected, and certified. The connecting rods will be sized, magnetic particle inspected, and rebushed in accordance with SB439. The camshaft will be magnetic particle inspected and dimensional inspected. The crankshaft gear will be cleaned, inspected, modified and assembled to crankshaft in accordance with SB475C paragraph 6. All parts will be replaced in accordance with Lycoming SB 240W for parts replacement. Your engine will be assembled in accordance with fits and tolerances provided for with in the Lycoming Overhaul Manual and Table of Limits PN60294-7. New Lycoming cylinder kits or Superior Air Parts cylinder kits will be installed.

The accessories included in the overhaul are (1) overhauled carburetor, (2) new Slick Champion magneto, (1) new ignition harness and (8) new spark plugs. Your engine will be overhauled in accordance with all applicable Airworthiness Directives and test run prior to shipment.

The cost, as described in this quote, is \$23,200.00
Shipping and applicable taxes are not included in this quote.

STC for 160HP is additional \$990.00 and crankshaft must comply with SB505 & SB530
Price is contingent on your crankshaft, connecting rods, camshaft, crankcase and internal gear train being in repairable condition.

Our warranty is 24 months or 480 hours, whichever occurs first, from time of installation in your airframe. Lead time is 6 to 7 weeks depending on crankcase rework turn time.

Thank you for the opportunity to quote your job. We look forward to hearing back from you.

Sincerely,
Mark Adams